

Contents

Opening

R. Theenhaus, Member of Board of Directors, Forschungszentrum Jülich, Germany
Opening Address xiii

A. Kaul, President of the Bundesamt für Strahlenschutz, Salzgitter, Germany
Welcome Address xv

Th. Goppel, Bavarian State Minister of Development and Environmental Affairs, Munich, Germany
Inauguration Address: Nuclear Energy in Bavaria xvii

National Overviews

A. Matting and U. Alter; BMU, Bonn, Germany
Regulatory control of the German radwaste management system 3

S. Newstead; Environment Agency, Lancaster, UK
Regulatory control of radioactive waste disposal in the UK 9

R. D. Brown; DOE, Carlsbad, NM, USA
Successful implementation of a quality assurance program in the United States 19

M. Oasa, H. Tanabe and M. Senoo; RWMC, Tokyo, Japan
Overview of waste management in Japan 29

R. Burcl and B. Fitzpatrick; IAEA, Wien, Austria
Role of the IAEA in predisposal waste management 3.7

M. Hugon and T. McMenamin; European Commission, Brussels, Belgium
Characterisation and qualification of radioactive waste in the EU fourth framework programme 39

W. Hawickhorst and G. Gestermann; GNS, Essen, Germany
Management of radioactive wastes in Germany 47

Decommissioning and Standardization

H. Sterner, I. Auler* and D. Haverkamp**; EWN Energiewerke Nord, Lubmin, Germany; *NIS, XXX, Germany; **Noell, Würzburg, Germany
Waste management during decommissioning of nuclear power plants 61

K. Becker; Sekretariat ISOFTC , Berlin, Germany
National and international standards on nuclear waste 69

Waste Acceptance Requirement and Licensing

P. W. Brennecke; Bundesamt für Strahlenschutz, Salzgitter, Germany
Waste acceptance requirements 89

H. Brauer, O. Rabe and G. Spicher; TÜV Hannover/Sachsen Anhalt e. V., Hannover, Germany
Upgrading of pre-1987 waste packages to meet modern acceptance criteria 99

E. Noguero and A. Morales; ENRESA, Madrid, Spain
Characterization and acceptance criteria for radioactive wastes at El Cabril disposal facility 101

J. Weibergen; COVRA, Vlissingen, The Netherlands
Radwaste acceptance criteria in the Netherlands 109

D. A. Kopp; NMU, Hannover, Germany
Licensing of waste conditioning facilities 115

S V. Barlow and J. D. Palmer; UK Nirex Ltd., Harwell, UK
The role of package specifications in advance of acceptance criteria for the UK waste repository 123

S. V. Barlow, P. J. Lock, J. D. Palmer and S. J. Wisbey; UK Nirex Limited, Didcot, UK
Waste package data recording requirements for deep geological disposal in the United Kingdom 133

P. Zuidema, H. Maxeiner and M. Schweingruber; Nagra, Wettingen, Switzerland
The importance of waste characterisation and quality control in the management of radioactive waste in Switzerland , 139
M. Voet and R. Verbeke; NIRAS-ONDRAF, Mol, Befgium
Qualification in Belgium .Present Status 149

J. Croes; SAIC, Oak Ridge, USA
An automated compilation inspection management system: development, implementation, and benefits of pen-based computers for a nuclear waste facility 159

H. W. de Wit and L. C. Scholten; KEMA Nederland B.V., Arnhem, The Netherlands
Criteria study for the surface disposal of low radioactive waste 167
B. Droste; BAM, Berlin, Germany
Testing and licensing of radioactive waste containers 173

D. Gründler, D. Maric, W. Wurtinger and J. Migenda.; Institut für Sicherheitstechnologie, Köln, Germany; .Genossenschaft für nukleare Entsorgung Wellenberg, Wettingen, Switzerland
A quantitative determination of the barrier quality of waste packages for the case of a mechanical impact 181

J.I. Kim and B. Grambow; Forschungszentrum Karlsruhe, Germany
Actinide behaviour in repository and their influence on long-term criteria 187

B. Kienzler; Forschungszentrum Karlsruhe, Germany
Modelling geochemical milieu in a rock salt repository in the presence of cement 197

Quality Assurance and Control

J. G. Devezeaux De La Vergne and J.-P. Jeannette; Cogema, La Hague, France
The QA/QC-system at the Cogema La Hague reprocessing plant 203

B.-R. Martens; Bundesamt für Strahlenschutz, Salzgitter, Germany
Quality assurance for radioactive waste packages to be disposed in Germany 207

H. Raad and M. Suchowitz; Kraftanlagen Nukleartechnik GmbH, Heidelberg, Germany
Qualified waste management for the decommissioning of the THTR-300 NPP 215

P. Van Iseghem, R. Carchon and P. De Regge; SCK-CEN, Mol, Belgium
SCK.CEN as waste characterization laboratory 219

J. Botte, J. P. Hendrickx and P. Luyckx; Belgoprocess N.V., Dessei, Belgium
Description of the Belgoprocess NDA-IPAN/GEA system and the two years high throughput operational experience on site 227

R. Odoj, P. Filss and B.-R. Martens.; Forschungszentrum Jülich, Germany; .Bundesamt für Strahlenschutz, Salzgitter, Germany
Quality control installations of the quality control group 230

R. Graf, u. Ham and A. Stein; GNS, Essen, Germany
Testing while conditioning radioactive waste alternatively and supplementary to testing of the final waste package 237

H.-J. Sanden, K. Kroth and R. Odoj; Forschungszentrum Jülich, Germany
Routine quality checking of low-level waste packages by destructive and non-destructive methods 241

P. Filß, R. Backbier, R. Enge, H.-J. Weise and R. Odoj; Forschungszentrum Jülich, Germany
Gamma-spectroscopic measurement of waste drums 245

G. Pifia, J. A. Suarez and C. Perez*; CIEMAT, Madrid, Spain; *TECNASA, Madrid, Spain
A fast NDA gamma scanner for QC of 220 l cemented I & mlw packages 249

M. Bruggeman, P. Baeten, W. De Boeck and R. Carchon; SCK-CEN, Mol, Belgium
Non-destructive assay with computed neutron coincidence counting 253

Ch. Lierse and H.Wimmer*; Technische Universität München, Germany; *TÜV Energie- und Systemtechnik GmbH, München, Germany

Ten years of experience in quality control of radioactive waste 257

L. P. M. van Velzen, J. Delepine* and A. Morales** et al.; KEMA Nederland B. V., Arnhem, The Netherlands; *CEA Cardarache, France; **ENRESA, Madrid, Spain
Round Robin Test for the non-destructive assays of 200 litres radioactive waste packages 265

Ch. Lierse, W. Stöwer, E. Kaciniel and T. Neukel; Technische Universität München, Germany
Representative sampling of waste packages on the basis of non-destructive inspection results 269

Ch. Lierse, T. Neukel and E. Kaciniel et al.; Technische Universität München, Germany
Determination of U-235 in incinerated radioactive waste 273

A. Stippsschild, F. Klein and W. Stöwer et al.; Technische Universität München, Germany
Determination of relevant radionuclides in radioactive waste forms 277

T. Bücherl, K. Krebs and Ch. Lierse; Technische Universität München, Germany
The mobile waste inspection system SANDRA 281

F. Klein, W. Stöwer and Ch. Lierse; Technische Universität München, Germany
Analysis of zircaloy claddings and corrosion deposits (CRUD) from boiling water reactors 285

S. Boden, P. De Regge and M. Bruggeman; SCK-CEN, Mol, Belgium
Non destructive and destructive analysis methods for the characterisation of radioactive waste packages resulting from the conditioning of resins and mixed waste 289

K. Groche and S. Lindenstruth*; Siemens / Advanced Nuclear Fuels GmbH, Lingen, Germany; *Canberra Packard GmbH, Dreieich, Germany
Measurement of the U-235 content in low-density waste from an uranium fuel fabrication facility 293

J. S. Carlsson; Swedish Nuclear Fuel and Waste Management Co. (SKB), Stockholm, Sweden
Quality control for radioactive waste to be disposed of in SFR 297

H. Rainer and J. Fachinger; Forschungszentrum Jülich; Germany

Sorption of various radionuclides on aluminum oxide and on aluminum corrosion products under reducing saline conditions 307

H.-J. Steinmetz, M. Dolfen, H. Heimbach and R. Odoj; Forschungszentrum Jülich, Germany

Rapid separation of radionuclides from radwaste samples using high-performance ion chromatography 311

H.-J. Steinmetz, S. Seekamp and H. Heimbach et al.; Forschungszentrum Jülich, Germany

The European project on "Destructive Radwaste Control" 315

M. Gastel, J. S. Becker, G. Küppers and H.-J. Dietze; Forschungszentrum Jülich, Germany

Determination of long-lived radionuclides in concrete by LA-ICP-MS 319

W. Kerl, J. S. Becker, H.-J. Dietze and W. Dannecker*; Forschungszentrum Jülich, Germany; *Universität Hamburg, Germany
Isotopic and ultratrace analysis of uranium in radioactive waste samples by double-focusing sector field ICP-MS 323

C. J. Dale, P. E. Warwick* and I. W. Croudace*; Taywood Environmental Consultancy, Dorset, UK; *Southampton Oceanography Centre, Hampshire, UK

An optimised method for the determination of Tc-99 by solvent extraction used at the waste quality checking laboratory 329

A. Bohnstedt, M. Langer-Lüer, H. Stuhlfauth and D. C. Aumann; Universität Bonn, Germany

Radiochemical characterization of low- and medium-activity radioactive waste by destructive assay of long-lived alpha- and beta-emitting nuclides 333

S. Zschunke and J. Fachinger; Forschungszentrum Jülich, Germany

Separation of actinides of dissolved radioactive waste 337

W. Wacquier and P. Van Iseghem; sCK-CEN, Mol, Belgium

Characterisation of cemented evaporator concentrates 341

J. Aerts, R. Vanbrabant and J. Claes; Belgoprocess N. V., Dessei, Belgium

Establishing and implementing a quality system for the treatment, conditioning and interim storage of radioactive waste 345

M. Eagle; U.S. Environmental Protection Agency , Washington, DC, USA

Quality assurance requirements for WIPP 349

S. Newstead, P. Schwemlein and S. Daish*; The Environment Agency, Lancaster, UK; *Taywood Environmental Consultancy, Dorset, UK

Independent monitoring of solid low-level radioactive waste disposais in the UK 353

S. v. Barlow, J. D. Palmer and F. Brown; Nirex Ltd., Didcot, UK

Application of quality assurance to the packaging of waste for deep geological disposal 363

S. Newstead, P. Schwemlein and A. Lewis*; The Environment Agency, Lancaster, UK; *Taywood Envjronmental Consultancy, Dorset, UK

Achieving UKAS accreditation for the waste quality checking laboratory segmented gamma scanner system 367

G. W. Csuillog, N. W. Edwards and M. A. terHuurne; Chalk River Laboratories, Chalk River, Ontario, Canada
The waste identification program at Atomic Energy of Canada Limited.s Chalk River Laboratories 371

W. Kunz and J. G. Devezzeaux de Lavergne*; GNS, Essen, Germany; *Cogema, Velizy-Villacoublay, France
Quality measures for high level waste products to be returned to Germany from La Hague 391

R. Duwe and G. Pott; Forschungszentrum Jülich, Germany
Storage behavior of AVR fuel elements 399

S. Weisenburger and G. Roth; Forschungszentrum Karlsruhe, Germany
Methods applied for control of the chemical composition of the glass product in radioactive vitrification plants 403

R. Gauthier, R. Lamprecht,W. Grünewald and B.-R. Martens*; Forschungszentrum Karlsruhe, Germany; *Bundesamt für Strahlenschutz, Salzgitter, Germany

Qualification of the vitrification plant Karlsruhe {VEK} for conditioning of WAK from reprocessing HLLW 413

E. Brandau, J. Wörner, A.B. Gutmann* and K. Wetteborn*; Nukem Nuklear GmbH, Alzenau, Germany; *RWE Gesellschaft für Forschung und Entwicklung, Wesseling, Germany

Advances in waste processing using in-drum microwave-drying technology 417

Characterization of Waste

G. Brunel, J.J. Delepine, and N. Langomazino; CEA Cadarache, St. Paul-lez-Durance, France

Characterization of medium and low active CEA wastes 423

J. A. Suarez , G. Pina, M. Rodriguez et al.; Ciemat, Madrid, Spain

Radioactive waste characterization in Ciemat {Spain) 431

S. T. Belyaev et al.; Kurchatov Institut, Moscow, Russia
New material for handling radioactive waste products 439

H. Aalto and M. Valkainen; VTT Chemical Technology, VTT, Finland
Characterization of bituminized ion exchange resins for final disposal at TVO power plant 443

W. Lins and w. Schwarzkopf*; Kraftanlagen Nukleartechnik GmbH, Heidelberg, Germany; *Forschungszentrum Karlsruhe, Germany
Supercompaction and waste product quality 451

W. Müller, w. Wurtinger and D. Gründler; Institut für Sicherheitstechnologie, Köln, Germany
Calculation of nuclide inventories by using key nuclides 455

H. Kannen, W. Müller and G. Stepan*; Institut für Sicherheitstechnologie, Köln, Germany; *GNS, Essen, Germany
The influence of the use of MOX fuel-elements on the radionuclide inventory of radioactive waste 463

u. Ham, R. Graf and W. Kunz; GNS, Essen, Germany
The flow chart procedure -a successful method for quality assurance and control of radioactive waste 467

I. A. Sobolev, A. S. Barinov, M. I. Ojovan and N. V. Ojovan; Scientific and Industrial Association "Radon", Moscow, Russia
Long term tests of vitrified waste packages on open testing area 471

B. Chabalier and N. Huot; CEA Cadarache, St. Paul-lez-Durance, France
Heterogeneity effect in total gamma spectroscopy of radioactive waste drums 475

N. Gardner and P. D. Grimwood*; BNFL Instruments Ltd., Calderbridge, UK; *British Nuclear Fuels Sellafield, Seascale, UK
Waste receipt monitoring of low level radioactive waste 483

I. Adsley, R.K. Bull and D.M. Baker; AEA Technology, Harwell, UK
A turnkey system for analysis of waste drums by portable gamma-rayspectrometry 491

Author Index 503